



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D2512

Job Sheet 214742



Part No: D2512

Job Qty: 1 pcs

Part Name: Basket Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/20

Job Tracking No:

Due Date: 11/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

**Note:** DWG REV H Rev IPP:M03.01.31 AddedD2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21  
EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-  
08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified  
by:EC IPP Rev:R 10.06.29 added pressure wash DD verf:EC IPP REV:S 12.07.27 AS PER DWG REV.F DD  
VERF:EC IPP REV:T 12.08.08 AS PER DWG REV.G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV.H  
DD VERF:JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op<br>No | Operation                 | Qty      | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier         |              | Sign-off    |
|----------|---------------------------|----------|------------|-------------|--------------|------------|-----------------------------|--------------|-------------|
|          |                           |          |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter /<br>Supplier    | Lead<br>Time |             |
| 100      | Large Fab - Welded Assy-1 | 1<br>pcs | 11/23/20   |             | 0.00         | 16.95      | Large Fab - 1               |              |             |
|          |                           |          |            |             |              |            | Large Fab - 10              |              |             |
|          |                           |          |            |             |              |            | Large Fab - 2               |              |             |
|          |                           |          |            |             |              |            | Large Fab - 3               | DAS<br>24    | 23 Nov 2020 |
|          |                           |          |            |             |              |            | Large Fab - 4               | 9-89         |             |
|          |                           |          |            |             |              |            | Large Fab - 5               |              |             |
|          |                           |          |            |             |              |            | Large Fab - 6               |              |             |
|          |                           |          |            |             |              |            | Large Fab - 7               |              |             |
|          |                           |          |            |             |              |            | Large Fab - 8               |              |             |
|          |                           |          |            |             |              |            | Large Fab - 9               |              |             |
|          |                           |          |            |             |              |            | Large Fab - 11<br>(Various) |              |             |
|          |                           |          |            |             |              |            | Large Fab - 12              |              |             |
| 110      | QC 9                      | 1<br>pcs | 11/23/20   |             | 0.00         | 0.00       | QC 9 - 10                   |              |             |
|          |                           |          |            |             |              |            | QC 9 - 18                   |              |             |
|          |                           |          |            |             |              |            | QC 9 - 24                   |              |             |
|          |                           |          |            |             |              |            | QC 9 - 43                   | DAS<br>50    | NOV 23 2020 |
|          |                           |          |            |             |              |            | QC 9 - 50                   | 9-89         |             |
|          |                           |          |            |             |              |            | QC 9 - 9                    |              |             |
|          |                           |          |            |             |              |            | QC 5 - 10                   |              |             |
|          |                           |          |            |             |              |            | QC 5 - 12                   |              |             |
|          |                           |          |            |             |              |            | QC 5 - 17                   |              |             |
|          |                           |          |            |             |              |            | QC 5 - 18                   |              |             |
|          |                           |          |            |             |              |            | QC 5 - 19                   |              |             |
|          |                           |          |            |             |              |            | QC 5 - 22                   |              |             |
|          |                           |          |            |             |              |            | QC 5 - 24                   |              |             |
|          |                           |          |            |             |              |            | QC 5 - 3                    |              |             |



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Container No: S312054



Part: D2512

Job No: 214742

Serial No/Batch: S312054

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/10/20

Plex 10/30/20 2:07 PM Dart.lajeunesse.marie

|     |                                |       |          |      |      |                          |  |                    |
|-----|--------------------------------|-------|----------|------|------|--------------------------|--|--------------------|
|     |                                |       |          |      |      | QC 5 - 43                |  |                    |
|     |                                |       |          |      |      | QC 5 - 49                |  |                    |
|     |                                |       |          |      |      | QC 5 - 51                |  |                    |
|     |                                |       |          |      |      | QC 5 - 58                |  |                    |
|     |                                |       |          |      |      | QC 5 - 68                |  |                    |
|     |                                |       |          |      |      | QC 5 - 9                 |  |                    |
|     |                                |       |          |      |      | QC 5 - 50                |  | DAS 50 NOV 23 2020 |
|     |                                |       |          |      |      | QC 5 - 30                |  | 9-89               |
|     |                                |       |          |      |      | QC 5 - 40                |  |                    |
|     |                                |       |          |      |      | QC 5 - 61                |  |                    |
|     |                                |       |          |      |      | QC 5 - 81                |  |                    |
|     |                                |       |          |      |      | QC 5 - 82                |  |                    |
| 125 | Handfinish - 2-1 Pressure-B4B  | 1 pcs | 11/23/20 | 0.00 | 0.50 | Handfinish - 2 - 1 - B4B |  |                    |
|     |                                |       |          |      |      | Handfinish - 2 - 2 - B4B |  |                    |
|     |                                |       |          |      |      | Handfinish - 2 - 3 - B4B |  | 20-11-24           |
|     |                                |       |          |      |      | Handfinish - 2 - 4 - B4B |  |                    |
| 130 | Powdercoat - 1 White Gl(A)-B4B | 1 pcs | 11/23/20 | 0.00 | 0.42 | Powdercoat - 1 - B4B     |  |                    |
|     | M 254469.                      |       |          |      |      | Powdercoat - 2 - B4B     |  |                    |
|     | START: 10:15.                  |       |          |      |      | Powdercoat - 3 - B4B     |  | 20-11-24           |
|     | OV.T: 400°                     |       |          |      |      | Powdercoat - 4 - B4B     |  |                    |
|     | FINISH: 10:45.                 |       |          |      |      | Powdercoat - 5 - B4B     |  |                    |
|     |                                |       |          |      |      | Powdercoat - 6 - B4B     |  |                    |
|     |                                |       |          |      |      | Powdercoat - 7 - B4B     |  |                    |
|     |                                |       |          |      |      | Powdercoat - 8 - B4B     |  |                    |
|     |                                |       |          |      |      | Powdercoat - 9 - B4B     |  |                    |
|     |                                |       |          |      |      | Powdercoat - 10 - B4B    |  |                    |
| 140 | Handfinish - 3-1- WingWalk-B4B | 1 pcs | 11/24/20 | 0.00 | 1.35 | Handfinish - 3 - 1 - B4B |  | 20-11-24           |
|     |                                |       |          |      |      | Handfinish - 3 - 2 - B4B |  |                    |
|     |                                |       |          |      |      | Handfinish - 3 - 3 - B4B |  |                    |
|     |                                |       |          |      |      | Handfinish - 3 - 4 - B4B |  |                    |
|     |                                |       |          |      |      | Handfinish - 3 - 5 - B4B |  |                    |
| 150 | QC 3                           | 1 pcs | 11/24/20 | 0.00 | 0.00 | QC 3 - 10                |  |                    |
|     |                                |       |          |      |      | QC 3 - 13                |  |                    |
|     |                                |       |          |      |      | QC 3 - 15                |  |                    |
|     |                                |       |          |      |      | QC 3 - 17                |  |                    |
|     |                                |       |          |      |      | QC 3 - 18                |  |                    |
|     |                                |       |          |      |      | QC 3 - 2                 |  |                    |
|     |                                |       |          |      |      | QC 3 - 28                |  |                    |
|     |                                |       |          |      |      | QC 3 - 3                 |  |                    |
|     |                                |       |          |      |      | QC 3 - 30                |  |                    |
|     |                                |       |          |      |      | QC 3 - 34                |  |                    |
|     |                                |       |          |      |      | QC 3 - 36                |  |                    |
|     |                                |       |          |      |      | QC 3 - 41                |  |                    |
|     |                                |       |          |      |      | QC 3 - 51                |  |                    |
|     |                                |       |          |      |      | QC 3 - 58                |  |                    |
|     |                                |       |          |      |      | QC 3 - 59                |  |                    |
|     |                                |       |          |      |      | QC 3 - 68                |  |                    |
|     |                                |       |          |      |      | QC 3 - 9                 |  |                    |
|     |                                |       |          |      |      | QC 3 - 40                |  |                    |
|     |                                |       |          |      |      | QC 3 - 19                |  |                    |
|     |                                |       |          |      |      | QC 3 - 43                |  |                    |
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DAS 34 9-89

DAS 34 9-89

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|                |       |          |      |      | Packaging 3 - 34 - B4B |                    |
|                |       |          |      |      | Packaging 3 - 35 - B4B |                    |
|                |       |          |      |      | Packaging 3 - 36 - B4B |                    |
|                |       |          |      |      | Packaging 3 - 37 - B4B |                    |
|                |       |          |      |      |                        |                    |
| 170 QC 21 - SA | 1 pcs | 11/24/20 | 0.00 | 0.00 | QC 21 - SA - 21        |                    |
|                |       |          |      |      | QC 21 - SA - 70        |                    |
|                |       |          |      |      | QC 21 - SA - 9         | DAS 77 NOV 24 2020 |
|                |       |          |      |      | QC 21 - SA - 77        | 9-89               |
|                |       |          |      |      | QC 21 - SA - 28        |                    |

Part Op 100 - (Weld per dwg A/R S.S. rod Batch: 139061) 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 2- WELD Descriptions: MESH AND REMOVE SECTIONS OF MESH WHERE INDICATED AS PER DWG

110 - (QC9- Inspect visual per QSI004- Fusion Welds)

120 - (QC5- Inspect part completeness to step on W/O)

125 - (Pressure Wash per QSI005 4.3/ Clean and remove all markings)

130 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum)- Plug all holes prior to Powdercoat START TIME: \_\_\_\_\_

FINISH TIME: \_\_\_\_\_ START TIME: \_\_\_\_\_

140 - (Wing Walk as per dwg QSI005 4.4 Batch: 20578) Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4 Batch: \_\_\_\_\_

150 - (QC3- Inspect Part Finish)

160 - (Identify as per dwg & Stock Location: \_\_\_\_\_)

170 - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item    | Component Name                 | Quantity      | Operation                     | Container      |
|----------------|--------------------------------|---------------|-------------------------------|----------------|
| D2232-1        | Basket Hinge                   | 2 pcs (2 ea)  | 100-Large Fab - Welded Assy-1 | <u>5237364</u> |
| D2236          | Lid Rib                        | 4 pcs (4 ea)  | 100-Large Fab - Welded Assy-1 | <u>5310668</u> |
| D2506          | Label Plate                    | 1 pcs (1 ea)  | 100-Large Fab - Welded Assy-1 | <u>5310668</u> |
| D2512-3        | Rib                            | 2 pcs (2 ea)  | 100-Large Fab - Welded Assy-1 | <u>5232177</u> |
| D2512-5        | Rib                            | 6 pcs (6 ea)  | 100-Large Fab - Welded Assy-1 | <u>5310655</u> |
| D2512-7        | Rib                            | 3 pcs (3 ea)  | 100-Large Fab - Welded Assy-1 | <u>5310647</u> |
| D2581          | Mounting Bracket               | 2 pcs (2 ea)  | 100-Large Fab - Welded Assy-1 | <u>5309274</u> |
| D3825-043      | Rib Assembly (Basket End, Lid) | 2 pcs (2 ea)  | 100-Large Fab - Welded Assy-1 | <u>5210639</u> |
| M304EX0.75-16F | Expanded Metal Flat SS         | 32 sf (32 ea) | 100-Large Fab - Welded Assy-1 | <u>5305849</u> |

### Job Allocations

| Operation                     | Component Part | Required | Inventory | Allocated |
|-------------------------------|----------------|----------|-----------|-----------|
| 100-Large Fab - Welded Assy-1 | D2232-1        | 2        | 4         | 0         |
|                               | D2236          | 4        | 0         | 0         |
|                               | D2506          | 1        | 0         | 0         |
|                               | D2512-3        | 2        | 2         | 0         |
|                               | D2512-5        | 6        | 0         | 0         |
|                               | D2512-7        | 3        | 0         | 0         |
|                               | D2581          | 2        | 22        | 0         |
|                               | D3825-043      | 2        | 0         | 0         |
|                               | M304EX0.75-16F | 32       | 700       | 0         |

### Part Specifications

Specifications could not be found.

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_

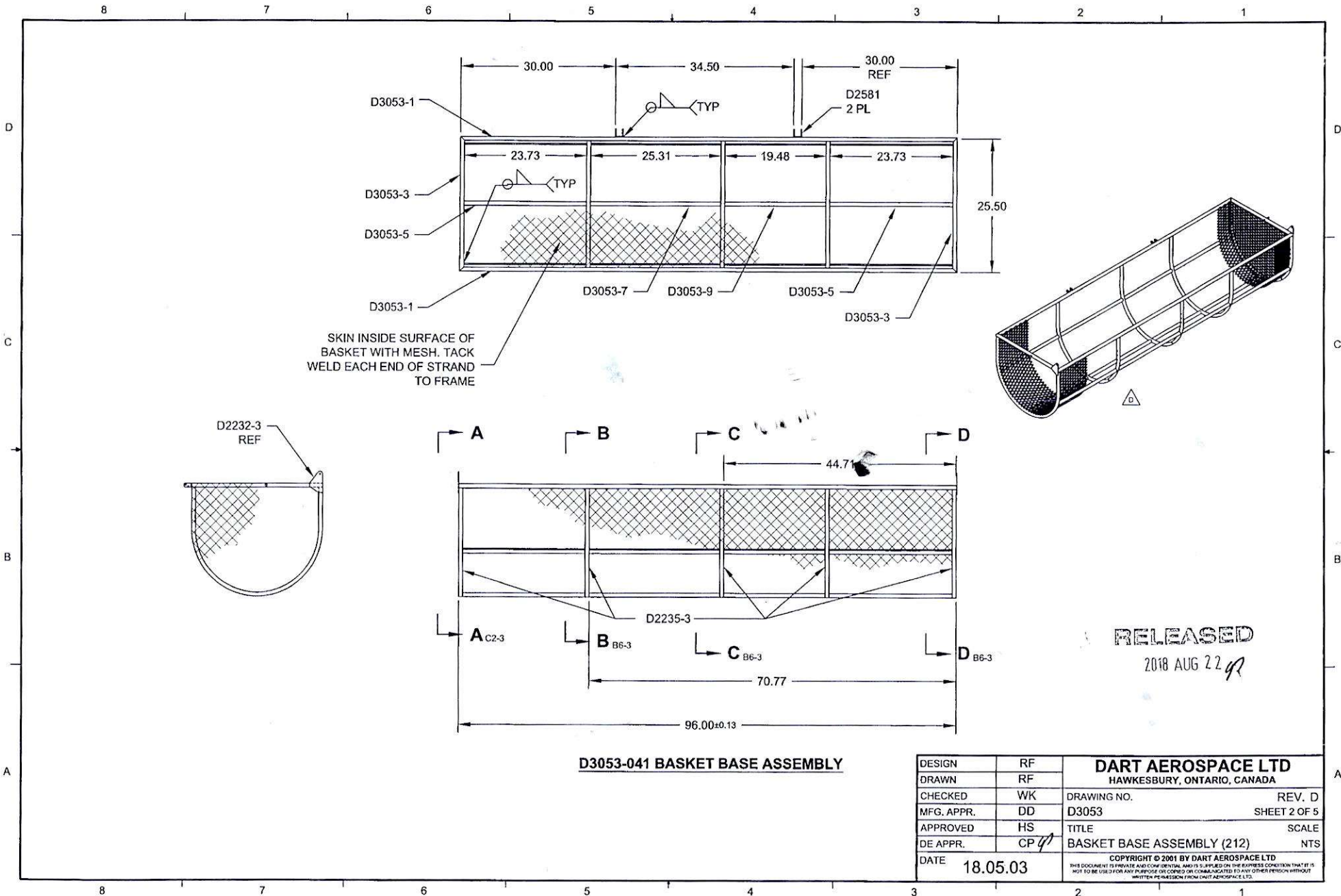


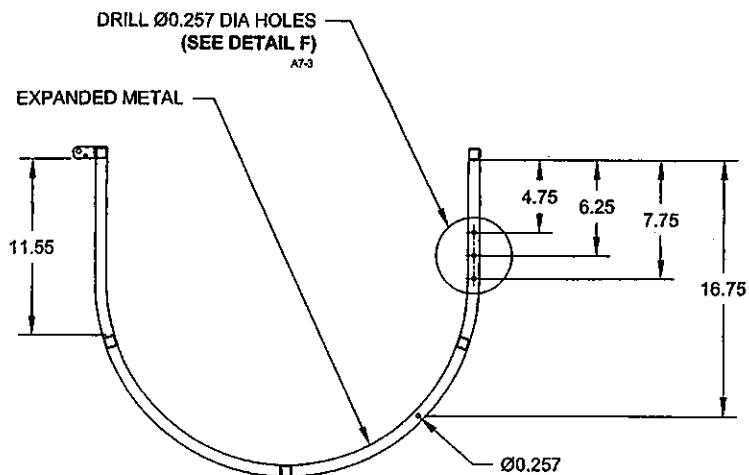
## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

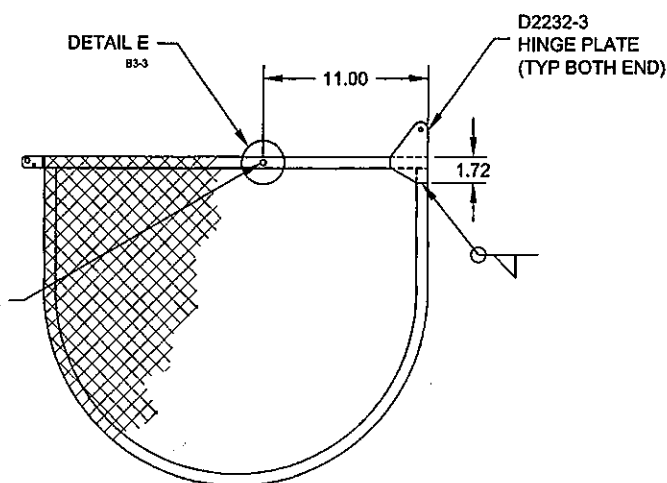
Route update only ☐

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|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column; align-items: flex-start;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |

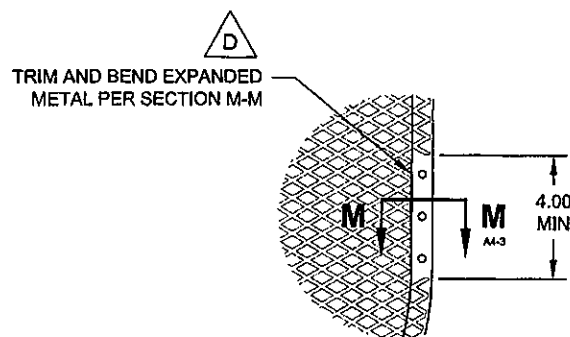




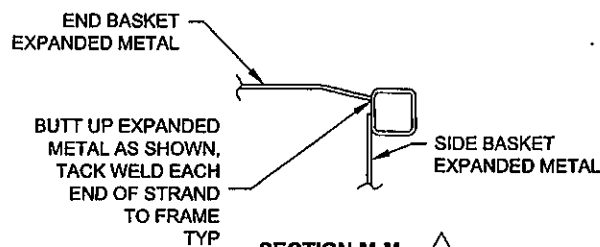
**SECTION B-B  
SECTION C-C  
AND SECTION D-D**  
RIB DETAIL



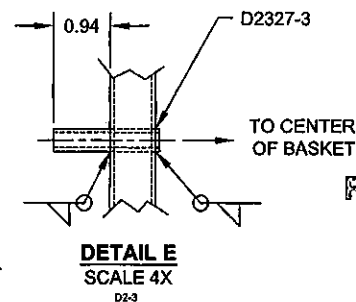
**SECTION A-A**  
SPACER DETAIL



**DETAIL F**  
SCALE NONE  
DETAIL F APPLIES ONLY  
TO END RIBS SECTION D-D



**SECTION M-M**  
SCALE 4X



**DETAIL E**  
SCALE 4X

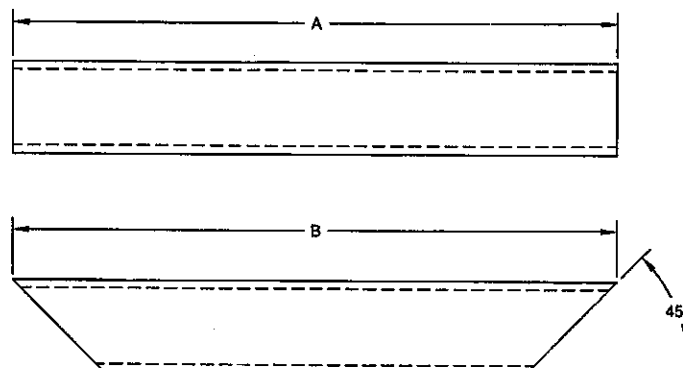
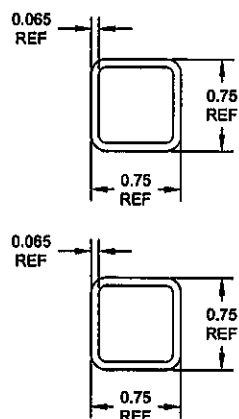
RELEASED

2018 AUG 22

|                                                                                                                                                                                                                      |          |                                        |              |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------------------------------------|--------------|
| DESIGN                                                                                                                                                                                                               | RF       | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN                                                                                                                                                                                                                | RF       | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED                                                                                                                                                                                                              | WK       | DRAWING NO.                            | REV. D       |
| MFG. APPR.                                                                                                                                                                                                           | DD       | D3053                                  | SHEET 3 OF 5 |
| APPROVED                                                                                                                                                                                                             | HS       | TITLE                                  | SCALE        |
| DE APPR.                                                                                                                                                                                                             | CP       | BASKET BASE ASSEMBLY (212)             | NTS          |
| DATE                                                                                                                                                                                                                 | 18.05.03 | COPYRIGHT © 2001 BY DART AEROSPACE LTD |              |
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| QTY<br>-041 | QTY<br>-042 | PART NO   | LENGTH<br>A | LENGTH<br>B | DESCRIPTION      |
|-------------|-------------|-----------|-------------|-------------|------------------|
| X           |             | D3053-041 | N/A         | N/A         | BASKET BASE AS   |
|             | X           | D3053-042 | N/A         | N/A         | BASKET BASE AS   |
| 2           | 2           | D3053-1   |             | 96.00       | RIB              |
| 2           | 2           | D3053-3   |             | 25.50       | RIB              |
| 6           | 6           | D3053-5   | 23.73       |             | RIB              |
| 3           | 3           | D3053-7   | 25.31       |             | RIB              |
| 3           | 3           | D3053-9   | 19.48       | N/A         | RIB              |
| 2           | 2           | D2327-3   | N/A         | N/A         | BUSHING          |
| 2           | 2           | D2581     | N/A         | N/A         | MOUNTING BRACKET |
| 2           | 2           | D2232-3   | N/A         | N/A         | HINGE PLATE      |
| 5           | 5           | D2235-3   | N/A         | N/A         | RIB              |

M304TS0.750W.065  
S312790



### D3053-X RIB

#### NOTES:

- 1) FRAME MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING  
REF. DART SPEC M304TS0.750W.065
- 2) MESH MATERIAL: 3/4-16F EXPANDED SS  
REF DART SPEC M304EX0.75-16F
- 3) FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.2) PER DART QSI 005 4.3
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: NONE
- 8) WEIGHT: N/A
- 9) CUT LENGTH/SHAPE PER DIAGRAM AND PARTS LIST
- 10) WELD PER DART QSI 004

RELEASED

2018 AUG 22  
ECN 10-698

| D          | REVISE DETAILS F & L AND ADD SECTIONS M-M & N-N (ZN A4-3, A7-3, A5-5 & A7-5); ADD ISOMETRIC VIEW FOR -041/-042, (ZN C2-2 & C2-4); REF PAR 16-426 | RF                                                                                                                                                                                                                                                                                         | 18.05.03     |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| C          | ADD -041 VIEWS, ZN B4-2, D4-2, B7-2, RE-ORGANIZE DWG. REF NCR13-2786.                                                                            | DC                                                                                                                                                                                                                                                                                         | 13.12.12     |
| B          | FRAME MATERIAL WAS 0.060 WALL. MESH MATERIAL UPDATED. DRAWING MOVED TO "B" FORMAT AND UPDATED TO CURRENT STANDARDS.                              | AJS                                                                                                                                                                                                                                                                                        | 08.07.02     |
| A          | NEW ISSUE                                                                                                                                        | RF                                                                                                                                                                                                                                                                                         | 01.11.01     |
| REV.       | DESCRIPTION                                                                                                                                      | BY                                                                                                                                                                                                                                                                                         | DATE         |
| DESIGN     | RF                                                                                                                                               | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                   |              |
| DRAWN      | RF                                                                                                                                               |                                                                                                                                                                                                                                                                                            |              |
| CHECKED    | WK                                                                                                                                               | DRAWING NO.                                                                                                                                                                                                                                                                                | REV. D       |
| MFG. APPR. | DD                                                                                                                                               | D3053                                                                                                                                                                                                                                                                                      | SHEET 1 OF 5 |
| APPROVED   | HS                                                                                                                                               | TITLE                                                                                                                                                                                                                                                                                      | SCALE        |
| DE APPR.   | CP                                                                                                                                               | BASKET BASE ASSEMBLY (212)                                                                                                                                                                                                                                                                 | NTS          |
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